# Repcoat® N



One component water based acrylic anti carbonation coating

## **DESCRIPTION**

Repcoat N is an acrylic microporous coating system exhibiting excellent resistance to attack from carbon dioxide, chlorides and acid rain, with exceptional weathering resistance.

Repcoat N provides a smooth protective, decorative coating for concrete and other masonry surfaces. For effective anti-carbonation protection a two-coat treatment is recommended after the application of Repcoat N diluted with water 10% by volume as a primer.

The product is formulated to give a tough and coloured coating to a wide variety of substrates. A textured finish may be obtained if required.

## **APPLICATIONS**

- » Bridge abutments.
- External concrete surfaces of storage tank and masonry surfaces.
- » Multi story buildings and villas.
- Where a high external tough coating is required.
- Concrete cladding.

#### **ADVANTAGES**

- » Excellent resistance to carbon dioxide, and chlorides (water ad airborne).
- » Exceptional weathering resistance.
- » Protective and decorative coating.
- » Excellent waterproofing characteristics.
- » Water vapour permeable.

## **STANDARDS**

Repcoat N complies with the requirements of BS EN 1504-2 for principles 1.3, 2.2 and 8.2.

## **METHOD OF USE**

#### SUBSTRATE PREPARATION

The substrate should be sound clean and free from dust and all loose or flaking material. All holes and deep cracks should be filled with a suitable filler.

All traces of oil, grease, chemical contaminants and extraneous matter which could reduce the adhesion of the product should be removed.

## **TECHNICAL PROPERTIES:**

White, grey, and can be Colour:

available in different colours

Density: 1.3 ± 0.1 g/cm<sup>3</sup>

Solid content: 57 ± 2% (by weight)

30 min to 2 hr, depending on Touch dry time:

the ambient temperature

Overcoating time between consecutive coats of Repcoat N:

4 - 5 hr, depending on the

ambient temperature

Application

5 to 35°C temperature:

VOC: < 50 g/ltr

Performance Characteristics	EN 1504-2 Requirement	Measured Value
Adhesion bond: BS EN 1542	≥ 1.5 N/mm² (for horizontal with trafficking)	≥ 3.5 N/mm²
Capillary aborption: BS EN 1062-3	≤ 0.1 kg m <sup>-2</sup> .h <sup>-0.5</sup>	≤ 0.05 kg m <sup>-2</sup> .h <sup>-0.5</sup>
Permeability to water vapour: BS EN ISO7783- 2	S <sub>D</sub> < 5 m	S <sub>D</sub> < 0.25 m (pass)
Carbon dioxide permeability: BS EN 1062-6	S <sub>D</sub> > 50 m	$S_D \ge 60 \text{ m}$ (pass)

Any traces of mould or algae must be removed and the area treated with a suitable anti -fungicide or bleach solution. For new cementitious substrates Repcoat N can be applied after 14 days and as long as Repcoat N Primer is used.

In case of any oil and grease deposits, surfaces must be degreased using degreasing products, steam cleaning, or any other suitable method which assures the surface is free from any oil traces.

## **PRIMING**

Repcoat N Primer is prepared by diluting 10% Repcoat N with water by volume. Repcoat N Primer should only be applied over clean and sound substrates that are free from oil, grease and curing compounds.





Repcoat N Primer is applied at a rate between 0.13 - 0.16 litre/m<sup>2</sup> depends on the porosity of the substrates. It is important to wait for a minimum of 2 - 4 hours before the application of Repcoat N.

#### **MIXING**

Stir Repcoat N thoroughly prior to use, to ensure proper pigment dispersion.

#### **APPLICATION**

Repcoat N can be applied normally at temperatures between  $5-35^{\circ}\text{C}$ . Apply evenly with roller, brush or airless spray. For airless spray 5-10% dilution with clean water is recommended.

Repcoat N should always be applied in two coats. A primer should be used for dark, absorbent, and heavily textured surfaces. Porous, rough, and irregular surfaces may reduce coverage rates.

#### **CLEANING**

All tools should be cleaned immediately after application using fresh water.

## **PACKAGING**

Repcoat N is available in 20 litre drums.

## **COVERAGE**

Repcoat N: 0.13 - 0.16 litre/m<sup>2</sup> per coat to achieve 60 - 75 microns dry film thickness.

## Repcoat® N

#### **STORAGE**

Repcoat N have a shelf life of 12 months from date of manufacture if stored in proper conditions and sealed drums.

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

#### **CAUTIONS**

#### **HEALTH AND SAFETY**

As with all acrylic paints, care should be taken during use and storage to avoid contact with skin, eyes and mouth. Wear suitable protective clothing, gloves and eye/face protection.

Should accidental skin contact occur, remove immediately with plenty of clean water. If swallowed, seek medical attention immediately - do not induce vomiting.

For further information, refer to the Material Safety Data Sheet.

#### **FIRE**

Repcoat N is nonflammable.

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- Structural strengthening.

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No

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